3650687 1 / 8

Page

MATERIAL SAFETY DATA SHEET

Date of Issue Renewal Date Renewal No.

	1.CHEMICAL PRODU	CT INFORMATION	
Product Name	C01LX5000 PCCL-0005-9R CC57		Color
Application	PCM Print Ink	8. Coatings and pai 8.1 Oil paint	ints, thinners, paints remover
Manufacture	SAMHWA PAINTS IND.CO.,LTD.	Telephone NO.	82-31- 499 - 0394
Address	178, Byeolmang-ro, Danwon-gu, Ansan-si, Gyeonggi-do, Korea	Department	
-			
	2. HAZARDS IDE	INTIFICATION	
<ol> <li>FLAMMAB</li> <li>SKIN CO</li> <li>ASPIRAT</li> <li>CARCINO</li> <li>GERM CE</li> <li>EYE DAM</li> <li>ACUTE T</li> <li>ACUTE T</li></ol>	ation of the substance LE LIQUIDS - category 3 RROSION/IRRITATION - category 2(Skin irritant) ION HAZARD - category 1 GENICITY - category 1B LL MUTAGENICITY - category 1B AGE/IRRITATION - category 2 (Irritating to eye) OXICITY (ORAL) - category 2 OXICITY (DERMAL) - category 5 OXICITY (INHALATION-VAPOR) - category 3 US TO THE AQUATIC ENVIRONMENT(CHRONIC HAZARD) - g label elements, including precautionary statem	chronic 2 ments wosure if it is conclusively d) s airways sting effects the hazard) have been read and understance (spray. /lighting]equipment. /eye protection/face protec rea. open flames and other igni uipment	clusively proven that ood. tion/hearing protection/…

2 / 8

3650687

Page

MATERIAL SAFETY DATA SHEET Date of Issue Renewal Date Renewal No.

④ Precautionary statements : Prevention- Do not eat, drink or smoke when using this product. Avoid release to the environment. Do NOT induce vomiting. Response-Call a POISON CENTER or doctor/physician. Take off contaminated clothing and wash it before reuse. IF exposed or concerned: Get medical advice/attention. If skin irritation occurs: Get medical advice/attention. Specific treatment (see on this label). IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN(or hair) : Take off immediately all contaminated clothing. Rinse affected areas with water [ or shower]. IF ON SKIN : Wash with plenty of water/… If eye irritation persists: Get medical advice/attention. Collect spillage. Rinse mouth. IF INHALED : Remove person to fresh air and keep comfortable for breathing. In case of fire: Use Suitable extinguishing media for extinction. (Refer Section MSDS 5) IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Call a POISON CENTER or doctor/physician if you feel unwell. Storage-Srore in a well-ventilated place. KEEP cool. Srore in a well-ventilated place. Keep container tightly closde. Store locked up. Dispose of contents/container to ralate laws and regulations. Disposal-

#### 3. CHEMICAL COMPOSITION

Chemical Name	CAS NO.	Portion(%)	Remarks
Isobutanol	78-83-1	More than 1 ~ Under 10 %	
Methylated 1,3,5-triazine-2,4,6-triamine, formaldehyde polymer	68002-20-0	More than 11 ~ Under 20 %	
Methanol	67-56-1	More than 0.1 ~ Under 1 %	
Solvent naphtha (petroleum), light arom.	64742-95-6	More than 11 ~ Under 20 %	
Solvent naphtha (petroleum), heavy arom.	64742-94-5	More than 1 ~ Under 10 %	
Trimethylolpropane-neopentyl glycol-1,6-hexanediol-phthalic anhydride-adipic acid copolymer	64385-79-1	More than 21 ~ Under 30 %	
Hexanedioic acid dimethyl ester	627-93-0	More than 1 ~ Under 10 %	
Pentanedioic acid, dimethyl ester	1119-40-0	More than 1 ~ Under 10 %	
2-Butoxyethanol	111-76-2	More than 1 ~ Under 10 %	
Butanedioic acid dimethyl ester	106-65-0	More than 1 ~ Under 10 %	
lsobutylacrylate	106-63-8	More than 0.1 ~ Under 1 %	

3 / 8

3650687

Page



Date of Issue Renewal Date Renewal No.

#### 3. CHEMICAL COMPOSITION CAS NO. Portion(%) Remarks Chemical Name Trimellitic anhydride, terephthalic acid, neopentyl glycol, 103470-94-6 More than 11 isophthalic acid, ethylene glycol, adipic acid polymer ~ Under 20 % 4. HEALTH HAZARD INFORMATION 1. Eye contact Wash off immediately with plenty of water, also under the eyelids, for at least 20 minutes. Call a physician immediately. 2. Skin contact Remove the contaminated clothes and the skin will be washed with water and soap. Do not use solvents. 3. Inhalation Move to fresh air and if he/she not breathes perform artificial respiration. Consult a physician if necessary. 4. Ingestion Do not induce vomiting unless it is indicated by medical personnel. Never give anything by oral tract to an unconscious. Get medical attention if symptoms appear. 5. Note to physician Very small quantities of the product reached in lungs may be fatale. Ingestion of the product may cause chemical irritation that may diffuse to lungs and cause edema. Check carefully the victim and apply intubations in all ingestion cases for all important amounts. 5.FIRE FIGHTING MEASURES 1. Flash point :55 ℃ 2. Ignition temp : Not determined 3. Upper expolosion limit / Lower explosion limit : Not determined 4. The Fire Service Act : Fourth grade 2nd.Petroleum 5. Fire extinguisher : CO2, Powder, Halogen Fire extinguisher and Sand etc. 6. Fire and explosion Method of extinguishing and equipment: Wear suitable protective equipment Use product with caution around heat, sparks, pilot lights, static electricity, and open flame. Due to vapor is heavier than air, keep the distance from the ignition source pour into the fresh air. Remove promptly flammable material. Put out a fire at once with prepared fire extinguisher. 7. Hazardous materials in combustion: Could be generated complexed mixture like solid and gas containing CO, SO2 etc. Unidentified organic and inorganic compound. 8. Extinguishing method which must not used for safety : Not applicable 6. ACCIDENTAL RELEASE MEASURES 1. Personal precautions

Personal precautions
 Evacuate useless personnel, isolate the heat and flame sources, ventilate and wet the area if is possible.
 All personnel must be protected against vapours inhalation and against skin and eyes contact.
 Methods for cleaning up

3650687

Page 4 / 8

MATERIAL SAFETY DATA SHEET

Date of	Issue
Renewal	Date
Renewal	No.

6.ACCIDENTAL	RELEASE	MEASURES				
Absorb with dry earth, sand or other non-combustible material and precede according decontamination regulation. Recovered product will be stored in metallic drums with removable lid or metallic containers, which will be sent to incineration. Environmental precautions Do not let the product to reach water, drain and earth. Prevent the extending in soil. Prevent entry into sewers, basements or confined areas; dike if needed						
7.HANDLI	NG AND S	TORAGE				
<ol> <li>Handling Avoid contact with skin or eyes. Use only up well-ventilated areas. Avoid breathing vapor. Do not take internally. Take precautionary measures against static is charges.</li> <li>Storage The product must be kept in original container tightly closed. Store between 5~35°C in dry, well-ventilated place away from source of heat, ignition and direct sunlight. Solvent vapours are heavier than air and spread along floors. Vapours may form explosive mixtures. No smoking.</li> <li>Other precautions Emergency showers and eye wash stations should be readily accessible. Adhere to work practice rules established by government regulations</li> </ol>						
8.EXPOSURE CONTROLS/PERSONAL PROTECTION 1. Exposure limit values						
Chemical Name	Cas No	Interior provision	ACGHI			
Isobutanol	78-83-1	TWA : 50 ppm 150 mg/m³	TWA 50 ppm			
Methylated 1,3,5-triazine-2,4,6-triamine, formaldehyde polymer	68002-20-0	No data	No data			
Methanol	67-56-1	TWA : 200 ppm 260 mg/m³ STEL : 250 ppm 310 mg/m³	TWA 200 ppm			
Solvent naphtha (petroleum), light arom.	64742-95-6	No data	No data			
Solvent naphtha (petroleum), heavy arom.	64742-94-5	No data	No data			
Trimethylolpropane-neopentyl glycol-1,6-hexanediol-phthalic anhydride-adipic acid copolymer	64385-79-1	No data	No data			
Hexanedioic acid dimethyl ester	627-93-0	No data	No data			
Pentanedioic acid, dimethyl ester	1119-40-0	No data	No data			
2-Butoxyethanol	111-76-2	TWA : 20 ppm	TWA 20 ppm			
Butanedioic acid dimethyl ester	106-65-0	No data	No data			
Isobutylacrylate	106-63-8	No data	No data			

3650687 5 / 8

Page



Date of Issue Renewal Date Renewal No.

# 

8.EXPUSURE CUNTRULS/PERSUNAL PROTECTION						
1. Exposure limit values	·					
Chemical Name	Cas No	Interior provision	ACGHI			
Trimellitic anhydride, terephthalic acid, neopentyl glycol, isophthalic acid, ethylene glycol, adipic acid polymer	103470-94-6	No data	No data			
	+		ŀ			
2. Environmental exposure control Technical conditions regarding atmosphere protectio	on. Determina	tion of pollutants emissic	on produced by stationary			
sources rules. 3. Respiratory protection: In case of insufficient ver 4. Eye protection: Wear eye/face protection such as ch			juipment			
5. Hand protection: For prolonged or repeated contact the exposed areas of hand. However they should not after contact		-				
<ul><li>6. Skin protection: Personnel should wear protective of</li><li>7. Additional: Before eating, drinking, or smoking, was</li></ul>	-		) and water			
9.PHYSICAL AND	CHEMICAL	PROPERTIES				
1. Appearance : colored and transparent liquid	8. Oxic	lising properties : No data	a			
2. Odor : solvent specific	9. Vapo	or pressure :No data				
3. pH : Not applicable	10. Sp€	ecifice gravity : O				
4. Solubility : Water-insoluble	11. Par	tition coefficient : No d	ata			
5. Boiling point : No data	12. Var	oor density : No data				
6. Melting point : No data	13. Vis	scosity(25℃) : 100±15S	EC			
7. Explosive properties : No data	14. Mol	ecular weight : No data				
10.STABLITY	10.STABLITY AND REACTIVITY					
1. Chemical stability The product is stable if is kept in original recipi	ent and acco	rding with recommendation.				
2. Condition to avoid Avoid all possible sources of heat, electrostatic of						
Avoid storage at temperature higher than 35°C and c 3. Materials to avoid	lirect exposu	re in the sunlight.				
Strong oxidative substances, strong acid, and alkal this product.	Strong oxidative substances, strong acid, and alkaline solutions may give exothermic reactions in contact with this product.					
<ol> <li>Hazardous decomposition products Thermo oxidative decomposition gives carbon monoxic which contain other unidentified decomposition proc temperature may lead to explosion.</li> </ol>						

3650687 6 / 8

Page

MATERIAL SAFETY DATA SHEET

Date of Issue Renewal Date Renewal No.

## 11.TOXICOLOGICAL INFORMATION

Chemical Name	LD50.0ral	LD50.Skin	LD50.Inhlation (gas)	LD50.lnhlation (vapour)	LD50.Inhlation (mist)
Isobutanol	LD50 = 2460 mg/kg Rat	LD50 = 2460 mg/ kg Rabbit	No data	No data	No data
Methylated 1,3,5-triazine-2,4,6-triamine, formaldehyde polymer	LD50 12.3 mℓ/kg Rat	No data	No data	No data	No data
Methanol	LD50 6200 mg/kg Rat	LD50 15800 mg/kg rabbit	해당없음	LC50 64000 ppm 4 hr Rat	해당없음
Solvent naphtha (petroleum), light arom.	LD50 = 8400 mg/kg Rat	LD50 > 2000 mg/ kg Rabbit	NO DATA	LC50 = 5.160 mg/ ℓ 4 hr Rat	NO DATA
Solvent naphtha (petroleum), heavy arom.	LD50 > 5000 mg/kg Rat	LD50 > 2000 mg/ kg Rabbit	NO DATA	NO DATA	NO DATA
Trimethylolpropane-neopentyl glycol-1,6-hexanediol-phthalic anhydride-adipic acid copolymer	No data	No data	No data	No data	No data
Hexanedioic acid dimethyl ester	LD50 = 1920 mg/kg Rat	No data	No data	No data	No data
Pentanedioic acid, dimethyl ester	LD50 = 1920 mg/kg Rat	LD50 = 8500 mg/ kg Rat	해당없음	자료없음	해당없음
2-Butoxyethanol	LD50 = 1414 mg/kg rat	LD50 >2000 mg/kg rat	NO DATA	NO DATA	NO DATA
Butanedioic acid dimethyl ester	LD50 > 5000 mg/kg Rat	LD50 > 5000 mg/ kg Rabbit	No data	No data	No data
Isobutylacrylate	LD50 = 4895 mg/kg Rat	LD50 = 800 mg/kg Rabbit	Steam LC50 = 10.59 mg/ℓ 4 hr Rat	Steam LC50 = 10.59 mg/ℓ 4 hr Rat	Steam LC50 = 10.59 mg/l 4 h
Trimellitic anhydride, terephthalic acid, neopentyl glycol, isophthalic acid, ethylene glycol, adipic acid polymer	No data	No data	No data	No data	No data

## 12.ECOLOGICAL INFORMATION

Chemical Name	LC50.fish	LC50.water fleas	LC50.algea
Isobutanol	LC50 = 1000 mg/l 96 hr	EC50 = 1250 mg/l 24 hr	No data
Methylated 1,3,5-triazine-2,4,6-triamine, formaldehyde polymer	No data	No data	No data

7 / 8

3650687

Page

MATERIAL SAFETY DATA SHEET Date of Issue Renewal Date Renewal No.

### 12. ECOLOGICAL INFORMATION

Chemical Name	LC50.fish	LC50.water fleas	LC50.algea
Methanol	LC50 15400 mg/ℓ 96 hr Lepomis	LD50 > 100 mg/l 96 hr Daphnia magna	No data
Solvent naphtha (petroleum), light arom.	LC50 = 9.22 mg/ ℓ 96 hr	EC50 = 6.14 mg/l 48 hr Daphnia magna	EC50 = 19 mg/ℓ 72 hr
Solvent naphtha (petroleum), heavy arom.	LC50 = 45 mg/ℓ 96 hr Pimephales	EC50 = 0.95 mg/l 48 hr Daphnia magna	EC50 = 2.5 mg/ 4 72 hr
Trimethylolpropane-neopentyl glycol-1,6-hexanediol-phthalic anhydride-adipic acid copolymer	No data	No data	No data
Hexanedioic acid dimethyl ester	LC50 = 87.095 mg/ ℓ 96 hr	No data	EC50 = 6.691 mg ℓ 96 hr (No
Pentanedioic acid, dimethyl ester	LC50 = 13400 mg/ <i>l</i> 96 hr	EC50 = 3940 ~ 4670 mg/l 48 hr Daphnia	No data
2-Butoxyethanol	LC50 1474 mg/ <i>l</i> 96 hr	EC50 1800 mg/l 48 hr Daphnia	EC50 911 mg/l 72 hr
Butanedioic acid dimethyl ester	LC50 = 50 ~ 100 mg/l 96 hr	LC50 = 3317.276 mg/ ℓ 48 hr	EC50 = 11.917 m /l 96 hr
Isobutylacrylate	LC50 = 2.09 mg/l 96 hr Pimephales	LC50 = 9.7 mg/l 48 hr Daphnia magna	EC50 = 3.18 mg/ ℓ 72 hr
Trimellitic anhydride, terephthalic acid, neopentyl glycol, isophthalic acid, ethylene glycol, adipic acid polymer	No data	No data	No data

2. Soil mobility : Not known

Persistence and degradability
 There is no specific data available on the product itself. The product should not be allowed to enter drains or watercourses or be deposited where they can affect ground or surface waters.

 Potential bioaccumulation : Be possible.

## 13.DISPOSAL CONSIDERATION

1.	Relevant insurance of legislation
	Dispose of in accordance with local regulations
2.	Waste removal measures
	Waste must be disposed of in accordance with state and local environmental regulations.
3.	Direction for the waste disposal
	Destanced antions for diseased are requiling insinguation with second required to

3650687

Page 8 / 8



	Date of	lssue
	Renewal	Date
ſ	Renewal	No.

#### 14. TRANSPORT INFORMATION

- 1. Classification by shipping transportaiton dangerous substance and regulation of storage :
- - Ems FIRE SCHEDULE : F-E
    - EmS SPILLAGE SCHEDULE : S-E

#### 15.REGULATORY INFORMATION

- 1. Article of KOREA OCCUPATIONAL SAFETY \_HEALTY AGENCY : Not determined. Water-insoluble
- 2. Article of Harmful Chemical Substance : Methanol
- 3. Classify of The Fire Service Act : Fourth grade 2nd.Petroleum

### 16.0THER INFORMATION

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the data of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release is not to be considered a warranty or quality specification

The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

This information is based on technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained.